

1 **WHAT IS CLAIMED IS:**

2 1. A method for manufacturing a forged golf iron club head comprising
3 acts as follows:

4 forming a body with a sole, a back area and a toe area in a casting
5 process;

6 integrally forming a striking face with a hosel in a forging process; and
7 combining the striking face with the body to achieve a golf club head
8 with a striking face.

9 2. The method as claimed in claim 1, wherein the body is formed in an
10 investment casting process.

11 3. The method as claimed in claim 1, wherein the act of combining the
12 striking face with the body is an act of interference fitting the striking face onto
13 the body.

14 4. The method as claimed in claim 1, wherein the act of combining the
15 striking face with the body is in a welding process.

16 5. The method as claimed in claim 1, wherein the act of combining the
17 striking face with the body is in a brazing process.